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(54) Title: ENZYME COUPLED WITH POLYMERIC MOLECULES FOR SKIN CARE

#### (57) Abstract

The present invention relates to modified enzymes suitable for skin care having from 4 to 70 polymeric molecules, with a molecule weight from 1 to 35 kDa, coupled covalently to the surface of parent enzymes having a molecule weight from 15 to 100 kDa. Further the invention is directed towards skin care compositions and products comprising such modified enzymes and finally the use of said modified enzyme for reducing the sensitisation potential of skin care products.

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WO 98/30682 PCT/DK98/00015

Title: A modified enzyme for skin care

#### FIELD OF THE INVENTION

14 6 4 3 36

The present invention relates to modified enzymes, a skin care composition comprising said modified enzyme and ingredients known to be used in skin care composition, a skin care product comprising a skin care composition of the invention and the use of said modified enzyme for improving the stability and/or for reducing the sensitization potential of enzyme.

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#### BACKGROUND OF THE INVENTION

Since ancient time man has enjoyed taking baths and showers. This has not changed. For most people today bathing and showering are part of the daily rituals performed to maintain a good body hygiene and to obtain a pleasant scent. Certain people also regard a refreshing shower or bath in the morning as an important and necessary psychological experience without which they just cannot wake up.

A vast number of products for body care and maintenance of 20 a good body hygiene, e.g. for cleansing and moisturising all parts of the body, are found on the consumer market. A few of these products comprise modified enzymes as an active ingredient.

#### Enzymes for Skin Care

The beneficial potential action of treating the skin with enzymes in the form of vegetables and fruits, such as cucumber, tomato, carrots, banana etc., have been known for a long period of time.

However, enzymes were not introduced into commercial skin care products before the 1970'ies, partly due to a limited knowledge about enzymes but also because enzymes were considered to have an unsatisfactory stability and also some disadvantageous properties in skin care products. For instance, cellulases were found to change the viscosity of lotions and creams containing carboxymethylcellulose; lipases resulted in changes in creams containing fatty acids esters; proteases were found to breakdown protein ingredients and to cause loss in viscosity.

Furthermore, also the high costs of enzymes at that time

inhibited the application of enzymes in such personal care products.

## The Human Skin

The human skin is composed of several layers. The top layer, the Epidermis, contains the fibrous protein keratin and functions as a sort of protective cover from the environment. The outer layer of the Epidermis is formed from organised cell death from the granular layer which lies underneath. In the granular layer numerous enzymes are released which convert the dead cell material to keratin.

The Corium (dermis) is connected to the Epidermis by way of the basal membrane and links the skin to the rest of the body through the circulatory system. The Corium is equipped with blood vessels, nerve fibres and lymphatic vessels and comprises a fibrous network of mainly collagen fibres with a limited amounts of elastin and reticulin fibres.

# Modified enzymes for personal care products

As mentioned above some enzymes have an unsatisfactory stability and may under certain circumstances - dependent on the way of contact - cause an immune response, typically an IgG and/or IgE response.

It is today generally recognised that the stability of polypeptides are improved and the immune response are reduced when polypeptides, such as enzymes, are coupled to polymeric molecules.

Techniques for conjugating polymeric molecules to polypeptides are well known in the art.

One of the first suitable commercially techniques was described back in the early 1970'ies (US patent no. 4,179,337). Said patent concerns non-immunogenic polypeptides, such as enzymes and peptide hormones coupled to polyethylene glycol (PEG) or polypropylene glycol. At least 15% of polypeptides' physiological activity is maintained.

GB patent no. 1,183,257 (Crook et al.) describes chemistry for conjugation of enzymes to polysaccharides via a triazine ring.

Further, techniques for maintaining of the enzymatic activities of enzyme-polymer conjugates are also known in the art.

WO 93/15189 (Veronese et al.) concerns a method for main-5 taining the activity in polyethylene glycol-modified proteolytic enzymes by linking the proteolytic enzyme to a macromolecularized inhibitor. The conjugates are intended for medical applications.

It has been found that the attachment of polypeptides to polymeric molecules in general has the effect of reducing the activity of the polypeptide or interfering with the interaction between the polypeptide and its substrate. EP 183 503 (Beecham Group PLC) discloses a development of the above concept by providing conjugates comprising pharmaceutically useful proteins linked to at least one water-soluble polymer by means of a reversible linking group.

EP 471,125 (Kanebo) discloses skin care products comprising a parent protease (the *Bacillus* protease Esperase®) coupled to polysaccharides through a triazine ring to improve the thermal and preservation stability. The coupling technique used is described in the above mentioned GB patent no. 1,183,257 (Crook et al.).

JP 3083908 describes a skin cosmetic material contains a transglutaminase from guinea pig liver modified with one or more water-soluble substance such as PEG, starch, cellulose etc. The modification is performed by activating the polymeric molecules and coupling them to the enzyme. The composition is claimed to be mild to the skin.

# Short Summary of the general knowledge based on prior art

Techniques for coupling one or more polymeric molecules to a polypeptide molecule are known in the art. Further, it is known that such modified enzyme-polymer conjugates have a reduced immune response and have an improved stability.

#### 35 SUMMARY OF THE INVENTION

It is the object of the present invention to provide improved modified enzyme conjugates suitable for use in skin care products.

The present inventors have found that when using modified enzyme with an activity suitable for skin care certain claims must be imposed on the enzyme and polymeric molecule to obtain improved stability and a reduced sensitisation potential while still having a substantial residual enzymatic activity maintained.

The inventors found that the number and weight of the polymeric molecules coupled to the surface of the enzyme must be balanced with the weight and/or surface area of the enzyme.

10 Further, the position of coupling the polymeric molecules are also of importance.

In the first aspect the invention relates to a modified enzyme having from 4 to 70 polymeric molecules, with a molecule weight from 1 to 35 kDa, coupled covalently to the surface of parent enzymes having a molecule weight from 15 to 100 kDa.

In a case of the parent enzyme has a molecule weight from 15 to 35 kDa from 4 to 20 polymeric are coupled covalently should be coupled to the surface of the enzyme.

If the molecule weight of the parent enzyme lie in the 20 range from 35 to 60 kDa from 7 to 40, preferably 10 to 30 polymeric molecules are coupled to the surface of said parent enzyme.

Likewise, is the parent enzyme has a molecule weight from 60 to 80 kDa from 10 to 50, preferably 13 to 40 polymeric 25 molecules are coupled to the surface of said parent enzyme.

From 15 to 70, preferably 18 to 60 polymeric molecules are coupled to the surface of parent enzymes having a molecule weight from 80 to 100 kDa.

Normally polymeric molecules are coupled to the amino groups (-NH<sub>2</sub>) on the enzyme's surface and a the N-terminal amino group. However, polymeric molecules may also be coupled to the carboxylic acid groups (-COOH) of amino acids in the enzyme chain positioned on the surface.

Preferred attachment groups are Lysine residues and the 35 amino groups at the N-terminal.

Carboxylic acid attachment groups may be the carboxylic acid group of Aspartate or Glutamate and the C-terminal COOH-group.

The number of "attachment groups" counts in the present

application the number of the amino groups of Lysine residue in the polypeptide chain plus the N-terminal amino group.

The parent enzyme of the invention may be a hydrolase, including proteases, in particular subtilisins, or lipase, or an 5 Oxidoreductase, including laccases and Superoxide dismutase.

In the second aspect the invention relates to skin care composition comprising a modified enzyme of the invention further ingredients being used in skin care products.

In the third aspect the invention relates to skin care product comprising a skin care composition of the invention.

The skin care product of the invention has improved stability and reduced sensitisation potential in comparison to corresponding skin care products (with parent enzymes).

The term "reduced sensitisation potential" means in the context of the present invention "reduced allergenicity" which means that the amount of produced IgE (in humans, and molecules with comparable effects in specific animals), which can lead to an allergic state, is decreased when inhaling a modified enzyme of the invention in comparison to the corresponding parent enzymes.

In the context of the present invention "skin care products" cover all personal care products used for cleansing, care and/or beautification of the skin of the body and further other products, such as hair care products, which during use might come in contact with the skin or respiratory system. Also corresponding products for animals are contemplated according to the present invention.

Specific examples of skin care products contemplated according to the present invention are soap, cosmetics, skin or creams, skin gels, skin milk, skin lotion, cleansing cream, cleansing lotion, cleansing milk, cold cream, cream soap, makeup base, milky lotion, pack, calamine lotion, T zone essence, hand cream, essence powder, whitening powder, powder soap, cake soap, transparent soap, lip cream, lipstick, nourishing essence, creamy foundation, face powder, powder eye-shadow, powder foundation, nail polish remover, hair tonic, hair liquid, hair cream, hair gel, hair treatment, hair setting preparations, hair dyes, hair colorants, scalp treatment, shampoo, balsam, hair rinse, hair

spray sun oil, sun screen, shaving foam and gel, shaving cream, baby oil, acne care products, antiperspirants, insect repellents, deodorants etc.

# 5 Assessment of allergenicity

Assessment of allergenicity may be made by inhalation tests, comparing the effect of intratracheally (into the trachea) administrated parent enzymes with the corresponding modified enzymes according to the invention.

A number of in vivo animal models exist for assessment of the allegenicity of enzymes. Some of these models give a suitable basis for hazard assessment in man. Suitable models include a guinea pig model and a mouse model. These models seek to identify respiratory allergens as a function of elicitation reactions induced in previously sensitised animals. According to these models the alleged allergens are introduced intratracheally into the animals.

A suitable strain of guinea pigs, the Dunkin Hartley strain, do not as humans, produce IgE antibodies in connection with the allergic response. However, they produce another type of antibody the IgG1A and IgG1B (see e.g. Prentø, ATLA, 19, p. 8-14, 1991), which are responsible for their allergenic response to inhaled polypeptides including enzymes. Therefore, when using the Dunkin Hartley animal model, the relative amount of IgG1A and 25 IgG1B is a measure of the allergenicity level.

A rat strain suitable for intratracheal exposure to polypeptides and enzymes is the Brown Norway strain. Brown Norway rats produce IgE as the allergic response.

The BALB/C mice strain is suitable for determining the IgE 30 response caused by subsctaneous injection.

More details on assessing respiratory allergens in guinea pigs and mice is described by Kimber et al.,(1996), Fundamental and Applied Toxicology, 33, p. 1-10.

Other animals such as rats, rabbits etc. may also be used 35 for comparable studies.

# BRIEF DESCRIPTION OF THE DRAWING

Figure 1 shows the kinetics of the specific anti-PD498 IgE

response in BALB/C mice after immunization with modified PD498-SPEG, unmodified PD498 and Glycine-SPEG 15,000.

Figure 2 shows the IgG<sub>1</sub> level of modified PD498-SPEG and unmodified PD498 of administrated intratrachaeally to Dunkin 5 Hartley guinea pigs.

Figure 3 shows the  $IgG_1$  levels of 3  $\mu g$ , 30  $\mu g$  and 300  $\mu g$  of modified PD498-SPEG 5,000 in the Dunkin Hartley guinea pigs IT dose response study ( $\blacksquare$  3.0  $\mu g$ ;  $\blacktriangle$  30  $\mu g$ ;  $\blacktriangledown$  300  $\mu g$ ). The 0.3  $\mu g$  dose curve is ommitted due to nor response at all.

10 Figure 4 shows the  $IgG_1$  levels of 0.3  $\mu$ g, 3.0  $\mu$ g and 30  $\mu$ g of unmodified parent PD498 in the Dunkin Hartley guinea pigs IT dose response study ( $\blacksquare$  0.3  $\mu$ g;  $\blacktriangle$  3.0  $\mu$ g;  $\blacktriangledown$  30  $\mu$ g).

#### DETAILED DESCRIPTION OF THE INVENTION

15 It is the object of the present invention to provide modified enzymes suitable for skin care.

As mentioned above it is known to couple polymeric molecules to enzymes to improve the stability and to reduced the sensitisation potential of polypeptides, including enzymes. One of the problems arising when coupling polymeric molecules to enzymes are the loss of enzymatic activity.

According to the above mentioned EP 471,125 (Kanebo) a Bacillus protease Esperase® (available from Novo Nordisk A/S) is conjugated through a triazine ring with a 40 kDa dextran (Example 25 1) and a 50 kDa pullulan (Example 2).

Said Bacillus protease (i.e. Esperase®) has 3 accessible amino (-NH<sub>2</sub>) attachment group to which polymeric molecules (in this case polysaccharides) may be coupled. The attachment groups are present as two amino groups (i.e. two Lysine residues on the surface of the 3D structure) and one N-terminal amino group. When coupling up to 3 polymeric molecules to said protease (a modification rate in the range of 68% to 71%, determined by the TNBS method (Haynes et al., (1967), Biochemistry 6, p. 641)) the residual enzymatic activity maintained is asserted to lie in the range from 45% (see Example 4) to 67% (see Example 3).

The present inventors have found that when using modified enzyme with an activity suitable for skin care certain claims must be imposed on the enzyme and polymeric molecule(s) to obtain

improved stability and a reduced sensitisation potential while still having a substantial residual enzymatic activity maintained. The inventors found that the number and/or weight of the polymeric molecules coupled to the surface of the enzyme must be balanced with the weight and/or surface area of the enzyme. Further, the position (on the surface) of coupling the polymeric molecules are also of importance.

# Enzyme weight versus the number of polymeric molecules

The present invention is based to the general principle that the larger the surface area is and/or the weight of the enzyme is the more polymeric molecules must be coupled to the surface of the enzyme to obtain improved stability, a substantial residual enzymatic activity and/or a reduced sensitisation potential.

If only few polymeric molecules are coupled to a heavy enzyme with a large surface area said few polymeric molecules are not capable of shielding (i.e. hiding/covering) the epitope(s) on the enzyme's surface responsible for the immune response resulting in the antibody formation, especially IgE antibodies.

The above mentioned EP 471,125 (Kanebo) describes coupling of few (i.e. up to 3) heavy (i.e. 40 and 50 kDa) polymeric molecules to the surface of the microbial protease Esperase® having a molecule weight of about 28 kDa.

- In the first aspect the invention related to a modified enzyme suitable for skine care having from 4 to 70 polymeric molecules, with a molecule weight from 1 to 35 kDa, coupled covalently to the surface of a parent enzyme with a molecule weight from 15 to 100 kDa.
- According to the present invention enzymes having a molecule weight of from 15 to 35 kDa, which is typical for many microbial enzymes, such bacterial proteases of e.g. Bacillus origin, are coupled covalently with from 4 to 20 polymeric molecules.
- In other words, the modified enzyme may have 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20 polymeric molecules covalently coupled to the surface of 3D structure of the parent enzyme (including the N-terminal amino group).

According to the invention the preferred ratio between the weight and/or surface area of the enzyme, the number of coupled polymeric molecules and the weight of the polymer is displayed below in Table 1.

Table 1

Molecule weight of	Number of polymeric	Average molecule
enzyme (Mw)	molecules coupled to	weight of the
kDa	the enzyme	polymeric molecules
		kDa
15 to 35	4-20	1-35
35 to 60	7-40	1-35
60 to 80	10-50	1-35
80 to 100	15-70	1-35
more than 100	more than 20	1-35

molecule weight of the polymeric molecules according to the invention be within the ranges between 1 and 35 10 kDa. However, if the polymeric molecules get to light and/or to few the epitope(s) in question of the enzyme's surface may not be shielded sufficiently resulting in an immune response. The preferred molecule weight of the polymeric molecule according to the present invention between to 25 kDa, 15 especially 6 to 25 kDa, such as 8 to 20 kDa.

All polymer molecule weights mentioned are average molecule weights.

## Position of the coupled polymeric molecules

Virtually all ionized groups, such as the amino group of 20 Lysine residues, are on the surface of the polypeptide molecule (see for instance Thomas E. Creighton, (1993), "Proteins", W.H. Freeman and Company, New York). Therefore, the number of readily accessible attachment groups (i.e. amino groups) on the enzyme's 25 surface typically equals the number of Lysine residues in the primary structure of the enzyme plus the N-terminus amino group.

When choosing a parent enzyme for skin care compositions and products to be conjugated it is advantageous to use an enzyme with the number of attachment groups referred to above in Table 1.

# Sensitisation potential vs. maintained residual enzymatic activity

Especially for enzymes, in comparison with other proteins and polypeptides, there is a conflict between reducing the immune system's response toward enzymes and maintaining a substantial residual enzymatic activity as the activity of enzymes are connected with interaction between a substrate and the active site in a cleft in the enzyme structure.

According to the invention a "substantially" maintained residual activity means that more than 20%, 30% or 40%, better more than 50%, 60% or 70%, even better between 70% or 80%, up to between 80% and 90% and even up to 100%, of the activity of the enzyme is maintained.

Without being limited to any theory loss of enzymatic activity of modified enzymes might be a consequence of impeded access of the substrate to the active site in the form of spatial hindrance of the substrate by bulky/heavy polymeric molecules to 20 the catalytic cleft of the enzyme. It might also, at least partly, be due to disadvantageous structural changes of the 3D structure of the enzyme. When coupling few bulky/heavy polymeric molecules to the enzyme surface it might cause interactions on different parts of the enzyme molecule. This 25 might lead to that the enzyme structure is pulled partly out of it normal configuration which in most cases will result in loss of enzymatic activity.

The modified protease described in EP 471,125 (Kanebo) has few (i.e. up to 3 polymeric molecules) heavy/bulky polymeric molecules (i.e. 40 and 50 kDa polysaccharides) coupled to amino groups on the enzyme's surface. The loss of enzymatic activity observed (i.e. 45% to 67% residual enzymatic activity) might be a due to uneven interaction on different part of the enzyme's surface, causing the enzyme to be pulled out of it normal parent state configuration. Further, the bulky/heavy polymeric molecules coupled to the enzyme's surface might further impede the access of the substrate to the activity site of the enzyme resulting in the reduction of the maintained enzymatic activity.

when coupling a larger number of less bulky/heavy polymeric molecules to the enzyme surface the disadvantageous impact of the polymeric molecules is believed to be less pronounced, as the forces having affect on the enzyme structure are more evenly/uniformly distributed over a larger area on the surface of the enzyme. The impact of the polymeric molecules on the loss of activity are hereby less pronounced.

Consequently, it is preferred to couple more polymeric molecules (i.e. more than 4) with a relatively low molecule 10 weight (i.e. 1-35 kDa) to the enzyme's surface (in the case of enzymes with a molecule weight from 15 to 35 kDa).

In a preferred embodiment of the invention the polymeric molecules are spread broadly over the surface of the enzyme, with the exception of the area close to the active site. In the present context "spread broadly" means positioned so that the polymeric molecules coupled to the attachment groups of the enzyme shield different parts of the enzyme surface, preferable the whole or close to the whole surface area away of the active site, to make sure that the relevant epitope(s) in question being recognisable are shielded and hereby not recognised by the immune system's antibodies. It is believed that the surface area of interaction between the enzyme and an antibody lies in the range about 500 Å<sup>2</sup> (26 x 19Å) (see Sheriff et al. (1987), Proc. Natl. Acad. Sci. USA, Vol. 84, p. 8075).

25 Two or more attachment groups on the enzyme should preferably not lie close to each other as it will probably result in that only one polymeric molecule will be coupled.

To ensure a minimal loss of enzymatic activity it is preferred not to couple polymeric molecules in a close distance of the active site. The distance depends on the bulkiness of the polymeric molecules, as impeded access by the bulky polymeric molecules to the activity site is undesired. Therefore, the more bulky the polymeric molecules are the longer distance from the active site should the polymeric molecules be coupled.

35 Generally seen it is preferred that no polymeric molecules are attached within 5 Å, preferred 10 Å from the active site.

Further, enzymes having coupled polymeric molecules at (a) known epitope(s) recognisable by the immune system or close to

known epitope(s) recognisable by the immune system or close to said epitope are also considered advantageous according to the invention. If the position of the epitope(s) is(are) unknown it is advantageous to coupled as many polymeric molecules to the attachment groups available on the surface of the enzyme. It is preferred that said attachment groups are spread broadly over the surface of the enzyme in a suitable distance from the active site. Modified enzymes fulfilling the above claims to the distribution of coupled polymeric molecules on the surface of the enzyme are preferred according to the invention. Especially such enzymes having no or only very few polymeric molecules (i.e. 0 to 2) coupled within a distance of 0 to 5 Å, preferably 0 to 10 Å from the active site are preferred.

## 15 The polymeric molecule

The polymeric molecules coupled to the enzyme may be any suitable polymeric molecule, including natural and synthetic homo-polymers, such as polyols (i.e. poly-OH), polyamines (i.e. poly-NH<sub>2</sub>) and polycarboxyl acids (i.e. poly-COOH), and further hetero-polymers i.e. polymers comprising one or more different coupling groups e.g. a hydroxyl group and amine groups.

Examples of suitable polymeric molecules include polymeric molecules selected from the group comprising polyalkylene oxides (PAO), such as polyalkylene glycols (PAG), including polyethylene 25 glycols (PEG), methoxypolyethylene glycols (mPEG) and polypropylen glycols, PEG-glycidyl ethers (Epox-PEG), PEG-oxycarbonylimidazole (CDI-PEG), Branced PEGs, poly-vinyl alcohol (PVA), polycarboxylates, poly-(vinylpyrolidone), poly-D, L-amino polyethylene-co-maleic acid anhydride, polystyrene-co-malic acid 30 anhydrid, dextrans including carboxymethyl-dextrans, heparin, homologous albumin, celluloses, including methylcellulose, carboxymethylcellulose, ethylcellulose, hydroxyethylcellulose carboxyethylcellulose and hydroxypropylcellulose, hydrolysates of chitosan, starches such as hydroxyethyl-straches and hydroxy propyl-35 starches, glycogen, agaroses and derivates thereof, guar gum, pullulan, inulin, xanthan gum, carrageenin, pectin, alginic acid hydrolysates and bio-polymers.

Preferred polymeric molecules are non-toxic polymeric

molecules such as (m)polyethylene glycol ((m)PEG) which further requires a relatively simple chemistry for its covalently coupling to attachment groups on the enzyme's surface.

Generally seen polyalkylene oxides (PAO), such as polyethylene oxides, such as PEG and especially mPEG, are the preferred polymeric molecules, as these polymeric molecules, in comparison to polysaccharides such as dextran, pullulan and the like, have few reactive groups capable of cross-linking.

Even though all of the above mentioned polymeric molecules 10 may be used according to the invention the methoxypolyethylene glycols (mPEG) may advantageously be used. This arise from the fact that methoxyethylene glycols have only one reactive end capable of conjugating with the enzyme. Consequently, the risk of cross-linking is less pronounced. Further, it makes the product more homogeneous and the reaction of the polymeric molecules with the enzyme easier to control.

## Activation of polymers

If the polymeric molecules to be conjugated with the enzyme 20 are not active it must be activated by the use of a suitable method. The polymeric molecules may be coupled to the enzyme through a linker. Suitable linkers are well known to the skilled person.

Methods and chemistry for activation of polymeric molecules 25 as well as for conjugation of proteins are intensively described in the literature. Commonly used methods for activation of insoluble polymers include activation of functional groups with glutaraldehydε, periodat∈, bromide, epichlorohydrin, divinylsulfone, carbodiimide, sulfonyl halides, Taylor, (1991), "Protein 30 trichlorotriazine etc. (see R.F. immobilisation. Fundamental and applications", Marcel Dekker, N.Y.; S.S. Wong, (1992), "Chemistry of Protein Conjugation and Crosslinking", CRC Press, Boca Raton; G.T. Hermanson et al., (1993), "Immobilized Affinity Ligand Techniques", Academic Press, 35 N.Y.). Some of the methods concern activation of insoluble polymers but are also applicable to activation of e.g. periodate, trichlorotriazine, sulfonylhalides, divinylsulfone, carbodiimide etc. The functional groups being amino, hydroxyl, thiol, carboxyl, aldehyde or sulfydryl on the polymer and the chosen attachment group on the protein must be considered in choosing the activation and conjugation chemistry which normally consist of i) activation of polymer, ii) 5 conjugation, and iii) blocking of residual active groups.

In the following a number of suitable polymer activation methods will be described shortly. However, it is to be understood that also other methods may be used.

Coupling polymeric molecules to the free acid groups of enzymes can be performed with the aid of diimide and for example amino-PEG or hydrazino-PEG (Pollak et al., (1976), J. Amr. Chem. Soc., 98, 289-291) or diazoacetate/amide (Wong et al., (1992), "Chemistry of Protein Conjugation and Crosslinking", CRC Press).

Coupling polymeric molecules to hydroxy groups are 15 generally very difficult as it must be performed in water. Usually hydrolysis predominates over reaction with hydroxyl groups.

Coupling polymeric molecules to free sulfhydryl groups can be reached with special groups like maleimido or the *ortho*-20 pyridyl disulfide. Also vinylsulfone (US patent no. 5,414,135, (1995), Snow et al.) has a preference for sulfhydryl groups but is not as selective as the other mentioned.

Accessible Arginine residues in the polypeptide chain may be targeted by groups comprising two vicinal carbonyl groups.

- Techniques involving coupling electrophilically activated PEGs to the amino groups of Lysines are also be useful. Many of the usual leaving groups for alcohols give rise to an amine linkage. For instance, alkyl sulfonates, such as tresylates (Nilsson et al., (1984), Methods in Enzymology vol. 104, Jacoby,
- 30 W. B., Ed., Academic Press: Orlando, p. 56-66; Nilsson et al., (1987), Methods in Enzymology vol. 135; Mosbach, K., Ed.; Academic Press: Orlando, pp. 65-79; Scouten et al., (1987), Methods in Enzymology vol. 135, Mosbach, K., Ed., Academic Press: Orlando, 1987; pp 79-84; Crossland et al., (1971), J. Amr. Chem.
- 35 Soc. 1971, 93, pp. 4217-4219), mesylates (Harris, (1985), supra; Harris et al., (1984), J. Polym. Sci. Polym. Chem. Ed. 22, pp. 341-352), aryl sulfonates like tosylates, and para-nitrobenzene sulfonates can be used.

Organic sulfonyl chlorides, e.g. Tresyl chloride, effectively converts hydroxy groups in a number of polymers, e.g. PEG, into good leaving groups (sulfonates) that, when reacted with nucleophiles like amino groups in polypeptides allow stable linkages to be formed between polymer and polypeptide. In addition to high conjugation yields, the reaction conditions are in general mild (neutral or slightly alkaline pH, to avoid denaturation and little or no disruption of activity), and satisfy the non-destructive requirements to the polypeptide.

Tosylate is more reactive than the mesylate but also more unstable decomposing into PEG, dioxane, and sulfonic acid (Zalipsky, (1995), Bioconjugate Chem., 6, 150-165). Epoxides may also been used for creating amine bonds but are much less reactive than the above mentioned groups.

Converting PEG into a chloroformate with phosgene gives rise to carbamate linkages to Lysines. This theme can be played in many variants substituting the chlorine with N-hydroxy succinimide (US patent no. 5,122,614, (1992); Zalipsky et al., (1992), Biotechnol. Appl. Biochem., 15, p. 100-114; Monfardini et al., (1995), Bioconjugate Chem., 6, 62-69, with imidazole (Allen et al., (1991), Carbohydr. Res., 213, pp 309-319), with paranitrophenol, DMAP (EP 632 082 Al, (1993), Looze, Y.) etc. The derivatives are usually made by reacting the chloroformate with the desired leaving group. All these groups give rise to carbamate linkages to the peptide.

Furthermore, isocyanates and isothiocyanates may be employed yielding ureas and thioureas, respectively.

Amides may be obtained from PEG acids using the same leaving groups as mentioned above and cyclic imid thrones (US 30 patent no. 5,349,001, (1994), Greenwald et al.). The reactivity of these compounds are very high but may make the hydrolysis to fast.

PEG succinate made from reaction with succinic anhydride can also be used. The hereby comprised ester group make the conjugate much more susceptible to hydrolysis (US patent no. 5,122,614, (1992), Zalipsky). This group may be activated with N-hydroxy succinimide.

Furthermore, a special linker can be introduced. The oldest

being cyanuric chloride (Abuchowski et al., (1977), J. Biol. Chem., 252, 3578-3581; US patent no. 4,179,337, (1979), Davis et al., Shafer et al., (1986), J. Polym. Sci. Polym. Chem. Ed., 24, 375-378.

Coupling of PEG to an aromatic amine followed by diazotation yields a very reactive diazonium salt which in situ can be reacted with a peptide. An amide linkage may also be obtained by reacting an azlactone derivative of PEG (US patent no. 5,321,095, (1994), Greenwald, R. B.) thus introducing an additional amide linkage.

As some peptides do not comprise many Lysines it may be advantageous to attach more than one PEG to the same Lysine. This can be done e.g. by the use of 1,3-diamino-2-propanol.

PEGs may also be attached to the amino-groups of the enzyme with carbamate linkages (WO 95/11924, Greenwald et al.). Lysine residues may also be used as the backbone.

#### The parent enzyme

The conjugates of the invention described above may be 20 prepared on the basis of selected parent enzymes using any suitable technique known in the art.

The term "parent" enzyme is intended to indicate any uncoupled enzyme (i.e. an enzyme to be modified). The enzyme may preferably be of microbial origin, such as bacterial, filamentous fungus or yeast origin.

The parent enzyme may be a naturally-occurring (or wild-type) enzyme or may be a variant thereof.

# Assessing/selecting suitable parent enzyme

The 3-dimensional structure of the enzyme is of interest in connection with assessing/selecting suitable parent enzymes to be modified. The 3-dimentional structure may be an X-ray structure, an NMR structure or a model-built structure. The Brookhaven Databank may be the source of X-ray and NMR-35 structures.

A model-built structure may be produced by the person skilled in the art if one or more 3D-structure(s) exist(s) of homologous enzyme (s) sharing at least 30% sequence identity

with the enzyme in question. Several software packages, such as the "Homology 95.0" package from Biosym, exist which may be employed to construct a model structure.

Typical actions required for the construction of a model structure are: alignment of homologous sequences for which 3D-structures exist, definition of Structurally Conserved Regions (SCRs), assignment of coordinates to SCRs, search for structural fragments/loops in structure databases to replace Variable Regions, assignment of coordinates to these regions, and structural refinement by energy minimization. Regions containing large inserts (≥3 residues) relative to the known 3D-structures are known to be quite difficult to model, and structural predictions must be considered with care.

Having obtained the 3D- structure of the enzyme in question, or a model of the structure based on homology to known structures, this structure serves as an essential prerequisite for the identifying suitable parent enzymes which when modified has a reduced allergenicity and a substantially maintained residual enzymatic activity.

20 Preferred enzymes for skin care products are enzymes having a substantially enzymatic activity in the pH range used in the skin care product.

## The enzyme activity

The parent enzyme may have any activity known to be used for skin care. Contemplated enzymes including Oxidoreductases (E.C. 1, "Enzyme Nomenclature, (1992), Academic Press, Inc.), such as laccase and Superoxide dismutase (SOD); Hydrolases E.C. 3, including proteases, especially subtilisins, and lipolytic enzymes; Transferases, (E.C. 2), such as transglutaminases (TGases); Isomerases (E.C. 5), such as Protein disulfide Isomerases (PDI).

## Hydrolases

## 35 Proteolytic enzymes

Contemplated proteolytic enzymes includes selected from the group of acidic aspartic proteases, cysteine proteases, serine proteases, such as subtilisins, or metallo proteases, with the

above indicated properties (i.e. number of attachment groups, position of attachment groups etc.).

Specific examples of suitable parent proteases having a suitable number of attachment groups are indicated in Table 2 below:

Table 2

Enzyme	Number of	Molecule	Reference
	attachment	weight	
	groups	kDa	
PD498	13	29	Seq. ID No. 2
			WO 93/24623
Savinase®	6	27	von der Osten et al.
		}	(1993), Journal of
			Biotechnology, 28,
			p. 55+
Proteinase K	9	29	Gunkel et al., (1989)
			Eur. J. Biochem, 179
			p. 185-194
Proteinase R	5	29	Samal et al, (1990),
			Mol. Microbiol, 4,
			p. 1789-1792
Proteinase T	14	29	Samal et al., (1989),
			Gene, 85, p. 329-333
Subtilisin DY	13	27	Betzel et al. (1993),
			Arch. Biophys, 302, no.
			2, p. 499-502
Lion Y	15	46	SEQ ID NO. 4
			JP 04197182-A
Rennilase®		39	Available from
			Novo Nordisk A/S
Ja16	5	28	WO 92/17576
Thermolysin	12	34	Titani et al., (1972)
			Nature New Biol. 238,
	.		p. 35-37,
			and SEQ ID NO 5
Alcalase®	10	27	von der Osten et al.,

Company of the Compan	
(a natural	(1993), Journal of
suptilisin	Biotechnology, 28,
Carlberg variant)	p. 55+

The subtilisin PD498 has a molecule weight of 29 kDa and is shown in SEQ ID NO. 2. PD498 has 12 Lysine groups for attachment on the surface of the enzyme plus one N-terminal amino group. As mentioned above preferred enzyme has Lysine spread broadly over the enzyme's surface. PD498 has no Lysine residues in a distance of 0-10 Å from the active site which makes it especially suitable in modified form. Further, the Lysine residues are spread broadly on the surface of the enzyme (i.e. away from the active site).

The enzyme Subtilisin DY has a molecule weight of 27 kDa and has 12 amino groups (i.e. Lysine residues) on the surface of the enzyme and one N-terminal amino group (see SEQ ID NO. 3).

The parent protease Lion Y has a molecule weight of 46 kDa and has 14 amino groups (i.e. Lysine residues) on the surface of the enzyme plus one N-terminal amino group (see SEQ ID NO. 4).

The neutral metallo protease Thermolysin has a molecule weight of 34 kDa and has 11 amino groups (i.e. Lysine residues) on the surface plus one N-terminal amino group. (See SEQ ID NO 5)

#### 20 Lipolytic enzymes

10

Contemplated lipolytic enzymes include include Humicola lanuginosa lipases, e.g. the one described in EP 258 068 and EP 305 216, Humicola insolens, a Rhizomucor miehei lipase, e.g. as described in EP 238 023, Absidia sp. lipolytic enzymes (WO 25 96/13578), a Candida lipase, such as a C. antarctica lipase, e.g. the C. antarctica lipase A or B described in EP 214 761, a alcaligenes Pseudomonas lipase such as а P.pseudoalcaligenes lipase, e.g. as described in EP 218 272, a P. cepacia lipase, e.g. as described in EP 331 376, a Pseudomonas 30 sp. lipase as disclosed in WO 95/14783, a Bacillus lipase, e.g. a lipase (Dartois et al., (1993) Biochemica *s*ubtilis Biophysica acta 1131, 253-260), a B. stearothermophilus lipase (JP 64/744992) and a B. pumilus lipase (WO 91/16422). Other types of lipolytic include cutinases, e.g. derived from Pseudomonas 35 mendocina as described in WO 88/09367, or a cutinase derived from Fusarium solani pisi (e.g. described in WO 90/09446).

#### Oxidoreductases

#### Laccases

5 Contemplated laccases include the laccases disclosed in WO 96/00290 and WO 95/33836 from Novo Nordisk.

#### Transferases

Transglutaminases

Suitable transferases include any trnsglutaminases disclosed in WO 96/06931 (Novo Nordisk A/S) and WO 96/22366 (Novo Nordisk A/S).

#### Isomerases

## 15 Protein Disulfide Isomerase

Without being limited thereto suitable protein disulfide isomerases include PDIs described in WO 95/01425 (Novo Nordisk A/S).

## 20 Enzyme activities suitable for Skin Care

In the second aspect the invention relates to skin care compositions comprising a modified enzyme of the invention and ingredients known to be used in skin care compositions

A number of enzyme activities are known to be used skin care compositions.

#### <u>Proteases</u>

Proteases are effective ingredients in skin cleaning products. Proteases remove the upper layer of dead keratinous skin cells and thereby makes the skin look brighter and more fresh. Further, proteases also improves the smoothness of the skin.

Proteases are used in toiletries, bath and shower products, including shampoos, conditioners, lotions, creams, soap bars, toilet soaps, and liquid soaps.

## <u>Lipases</u>

Lipases can be applied for cosmetic use as active

ingredients in skin cleaning products and anti-acne products for removal of excessive skin lipids, and in bath and shower products such as creams and lotions as active ingredients for skin care.

Lipases can also be used in hair cleaning products (e.g. 5 shampoos) for effective removal of sebum and other fatty material from the surface of hair.

#### Oxidoreductases

The most common oxidoreductase for personal care purposes is an oxidase (usually glucose oxidase) with substrate (e.g. glucose) that ensures production of  $H_2O_2$ , which then will initiate the oxidation of for instance SCN or I into antimicrobial reagents (SCNO or  $I_2$ ) by a peroxidase (usually lactoperoxidase). This enzymatic complex is known in nature from 15 e.g. milk and saliva.

It is being utilised commercially as anti-microbial system in oral care products (mouth rinse, dentifrice, chewing gum) where it also can be combined with an amyloglucosidase to produce the glucose. These systems are also known in cosmetic products for preservation.

Another application of oxidoreductases are oxidative hair dyeing using oxidases, peroxidases and laccases (See e.g. WO 96/00290 or WO 95/33836 from Novo Nordisk).

Free radicals formed on the surface of the skin (and hair) 25 known to be associated with the ageing process of the skin (spoilage of the hair).

The free radicals activate chain reactions that leads to destruction of fatty membranes, collagen, and cells.

The application of free radical scavengers such as 30 Superoxide dismutase into cosmetics is well-known (R. L. Goldemberg, DCI, Nov. 93, p. 48-52).

Protein disulfide isomerase (PDI) is also an oxidoreductase. It may be utilised for waving of hair (reduction and reoxidation of disulfide bonds in hair) and repair of spoiled bair (where the damage is mainly reduction of existing disulfide bonds).

## Transglutaminase

WO 98/30682 PCT/DK98/00015

Skin care compositions for application to human skin, hair or nails comprise (a) an amino-functional active ingredient, (b) transglutaminase to catalyse crosslinking of the active ingredient to the skin, hair or nails, and (c) a carrier is known from US patent no. 5,490,980.

A cosmetic composition suitable for application to mammalian skin, hair or nails comprising: (a) at least one corneccyte envelope protein in an amount sufficient to provide a protective layer on said skin, hair or nails; (b) a transglutaminase in an amount sufficient to form covalent bonds between the corneccyte envelope protein and externally exposed corneccyte proteins present in the stratum corneum of said skin, hair or nails; (c) calcium ions in an amount sufficient to activate the transglutaminase; and (d) a cosmetically acceptable vehicle, wherein the composition comprises an emulsion having two phases and wherein the corneccyte envelope protein is contained in one of the phases and the transglutaminase is contained within the other phase (see US patent no. 5,525,336).

JP 3083908 describes a skin cosmetic material contains a transglutaminase modified with a water-soluble substance. The modifying substance is, e.g., one or more of polyethylene glycol, ethylene glycol, propylene glycol, glycerine, polyvinyl alcohol, glucose, sucrose, alginil acid, carboxymethyl cellulose, starch, and hydroxypropyl cellulose. The modification is done, e.g., by introducing reactive groups and bonding to the enzyme. For providing a material mild to the skin, causing less time-lapse discolouring and odorising, and having good effects of curing rough skin, retaining moisture, and conditioning the skin beautifully.

30

### The Skin Care Products of the invention

In the third aspect the invention relates to a skin care product comprising a skin care composition of the invention. The term "skin care products" are defined above.

A skin care product of the invention may comprise from an effective amount of modified enzymes of the invention. Such effective amounts known to the skilled person may will often lie in the range from above 0 to 5% of the final skin care product.

Contemplated skin care products of the invention include, without being limited thereto, the following products: soap, cosmetics, skin creams, skin milk, skin lotion, cleansing cream, cleansing lotion, cleansing milk, cold cream. 5 cream soap, makeup base, milky lotion, pack, calamine lotion, T zone essence, hand cream, essence powder, whitening powder, powder soap, cake soap, transparent soap, lip cream, lipstick. nourishing essence, creamy foundation, face powder, powder eyeshadow, powder foundation, nail polish remover, hair tonic, hair 10 liquid, hair cream, hair gel, hair treatment, hair setting hair dyes, hair colorants, scalp treatment, preparations, shampoo, balsam, hair rinse, hair spray sun oil, sun screen, shaving foam, shaving cream, baby oil, acne care products, antiperspirants, insect repellents, deodorants etc.

15

## General skin care product formulations

The term "ingredients used in skin care products" is meant to cover all ingredients which are known to be used in skin care product formulations. Examples of such ingredients ingredients can be found in "Cosmetics and Toiletries" edited by Wilfried Umbach and published by Ellis Horwood, Limited, England, (1991), and "Surfactants in Consumer Products", edited by J. Falbe and published by Spring-Verlag, (1987).

exhausting list following a non quide ln the listed. These provide an overwiev 25 formulations are care products contemplated formulations of important skin according to the invention.

## Toilet soap

30	Ingredients	Examples	%
	Surfactants	Soap (sodium salt)	83 -87
	Sequestering agents	Ethylenediamine tetraacetate	0.1-0.3
	Consistency regulators	Sodium chloride	approx.
	0.5		
35	Dyestuffs	·	< 0.1
	Optical brighteners	•	< 0.1
	Antioxidants	2,6-bis(1,1-Dimethylethyl)-	0.1-0.3
		4-methyl phenol(BHT)	

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	Whitening agents	Titanium dioxide		0.1-0.3
	Fragrances			1.0-2.0
	Enzymes	Protease/Lipase		0-5
	Water			Balance
5				
	Syndet (Synthetic	Detergents)		
	Ingredients	Examples		%
	Surfactants	Lauryl sulfate		30-50
		Lauryl sulfo succir	ate	1-12
10	Refatting agents	Fatty alcohols		10-20
	Plasticizers	Stearyl mono/diglyd	erides	0-10
	Fillers	Starches		0-10
	Active agents	Salicylic acid		0-1
	Dyestuffs			< 0.2
15	Fragrances			0-2
	Enzymes	Protease/Lipase		0-5
	Water			Balance
	Foam bath and show	bakb		
•			%	0/
20	Ingredients	Examples		%
			Foam	Shower
	0	3 3 . 43 36 .4	bath	bath
	Surfactants	Lauryl ether sulfate	10-20	10-12
		Coco amidopropyl		
25		dimethyl betaine	2-4	2-4
		Ethoxylated fatty acids		-
	Refatting agents	Fatty alcohols	0.5-3	
		Ethoxylated fatty		
	_	alcohols	0.5-5	0-4
30	Enzymes	Protease/Lipase	0-5	0-5
	Ingredients	Examples	%	9/0
			Foam	Shower
35			bath	bath
	Foam stabilizers	Fatty acid alkanol		
		amides	0.2-2	0-4
	Conditioners	Quaternized hydroxypro-		

		pyl cellulose	-	0-0.5
	Thickeners	Sodium chloride	0-3	0-3
	Pearlescent agents	Ethyleneglycol stearate	0-2	-
	Active agents	Vegetable extracts	0-1	0-1
5	Preservatives	5-Bromo-5-nitro-1,3-		
		dioxane	0.1	0.1
	Dyestuffs		0.1-0.2	0.1
	Fragrances		0.3-3	0.3-2
	Enzymes	Protease/Lipase	0-5	0-5
10	Water		Balance	Balance

#### Skin cream (water-in-oil type and oil-in-water type) % Examples Ingredients Water-in-oil/ 15 Oil-in-water type type Sorbitane sesquioleate 3-5 Emulsifiers Aluminum stearate 1-2 Triethanolamine stearate -1-2 20 Cetyl/Stearyl alcohol polyglycol ethers 1-3 lsopropyl palmitate 1-5 0-3 Fatty derivatives Cetyl/Stearyl alcohol 0-2 2-Octyl dodecanol 2-10 3-7 25 Stearic/Palmitic acid 0-3 Caprylic/Capric acid 5-10 triglycerides 0-5 Glycerine stearate Glycerine 1-5 1-5 30 Moisturizers Sorbitol 1-5 1-5 Poly (hydroxy carboxylic acids) 0.5 - 2Propyleneglycol 0-3 Magnesium sulfate 0-0.8 35 Stabilizers p-Hydroxy benzoic acid Preservatives 0.2 - 0.40.2 - 0.4ester

Protease/Lipase

Enzymes

0-5

0-5

Water Balance Balance

# Body lotion (oil-in-water type) and skin lotion for application 5 on the wet skin

5	on the wet skin				
	Ingredients	Examples	%	<b>%</b>	
	•		Body	Skin	
			lotion	lotion	
	Emulsifiers	Cetyl/Stearyl alcohol			
10		polyglycol ethers	1 -3	-	
		Sorbitane monolaurate	0.5-1	-	
		Sodium stearate	-	1-2	
		Sodium lauryl ether			
		sulfate	-	0.5-2	
15	Fatty derivatives	2-Octyl dodecanol	1-3	0-5	
		Paraflin oils	-	20-25	
		Bees wax	0.5-1	-	
		Isooctyl stearate	3-7	-	
		Isopropyl palmitate	-	2-5	
20	Moisturizers	Glycerine	3-5	5-10	
		Sorbitol	-	0-5	
	Thickeners	Polyacrylates	0-0.3	0-1	
		Methyl hydroxypropyl	0-0.3	0-0.5	
		cellulose			
25	Preservatives	p-Hydroxy benzoic acid	0.2-0.4	0.2-0.4	
		ester			
	Enzymes	Protease/Lipase	0-5	0-5	
	Water		Balance	Balance	
30					
	Face lotion				
	Ingredients	Examples		%	
	Surfactants	Magnesium lauryl ether			
		sulfate		0.2-0.5	
35	Refatting agents	Di-n-butyl adipate		1-2	
	Solubilizers	Castor oil polyglycol et	hers	0.1-1	
	Cleaning and	Ethanol		0-15	

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WO 98/30682			
WO 30/30062	27		PCT/DK98/00015
components			
Moisturizers	Glycerine	•	
	Sorbitol		0-5
Preservatives	p-Hydroxy benzoic a	د د د د	0-5
5	ester	icia	
Adstringents	Vegetable extracts		0.2-0.4
Antiirritants	Panthenol		1-5
	Allantoine		0-1
	Vegetable extracts		0-0.2
10 Enzymes	Protease/Lipase		0.5-3
Water	110tedse/Lipase		0-5
			Balance
Hair shampoo		-	
Ingredients	Examples		07
15 Surfactants	Lauryl ether sulfate	2	%
	Coco fatty acid amid		12-16
	dimethyl betaine	opropy1	2-5
	Fatty acid polyglyco	ol esters	
Foam boosters	Fatty acid ethanol a	mides	.0-2
20 Conditioners	Quaternized hydroxye		0.5-2.5
	cellulose	. C.1.y 1	0.4-1
	Protein hydrolysates		0.0.1
Refatting agents	Ethoxylated lanolin		0.2-1
Additives	Anti-dandruff agents		0.2-1
25 Preservatives	5-Bromo-5-nitro-1,3-0		0-1
Pearlescent agents	s Ethyleneglycol stears	ate	0.1-0.3
Dyestuffs			0-2
pH-Regulators	Acids/Bases		< 0.1
Fragrances			0.1-1
30 Enzymes	Protease/Lipase		0.3-0.5
Water	, , , ,		0-5
			Balance
Hair rinse and hai	r conditioner		
Ingredients	Examples	%	%
35		Hair	Hair
•		rinse	· · · · · · · · · · · · · · · · · · ·
	conditioner		<i>t</i> ,
Surfactants	Fatty alcohol poly-		,
			;

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	WO 98/30682	28	PCT	Γ/DK98/00015
		glycol ethers	0.1-0.2	1.5-2.5
	668	Cetyl trimethyl		
	in water the second of the se	ammonium chloride	0.5-1	-
	\$47 \( \frac{1}{2} \text{the constraints} \)	Dimethyl benzyl		
5		stearyl ammonium	-	0.5-1
	•	chloride		
	Refatting agents	Cetyl/Stearyl mono/		
	•	diglyceride	0.5-1.5	1.5-2.5
	Consistency			
10	regulators	Fatty alcohols	1-2.5	2.5-3.5
	Thickeners	Methyl hydroxypropyl		
		cellulose	0.3-0.6	0.4-0.8
	Conditioners	Quaternized hydroxyethyl	[	
		cellulose	0.1-0.3	0.3-0.4
15	Preservatives	p-Hydroxy benzoic acid		
		ester	0.1-0.3	0.1-0.3
	Dyestuffs		<0.1	<0.1
	pH-Regulators	Acids/Bases	0,1-1	0.1-1
	Fragrances		0.2-0.5	0.2-0.5
20	Enzymes	Protease/Lipase	0-5	0-5
	Water		Balance	Balance
	Hair dyes			
	Ingredients	Examples		%
25	Component 1:	Alkaline dyeing cream		
	Surfactants	Lauryl ether sulfat $\epsilon$		1-4
		Ethoxylated castor oil		1-2
	Consistency	Fatty alcohols		8-10
		regulators		
30	Reductants	Sodium sulfite		0.8-1.2
	Buffers	Ammonium chloride		0.5-3
	Sequestrants	1-Hydroxyethane-1,1-		
		diphosphonic acid		0.1-0.2
	Alkaline agents	Ammonia		1.2-2
35	Oxidation dyestuf	fsDeveloping agents		1
		Coupling agents		1
	Enzyme	Laccase		0-5
	Water			Balance

	Component II:	Hydrogen peroxide dispersion	
	Surfactants	Lauryl ether sulfate	0.5-1
	Oxidants	Hydrogen peroxide	6-9
5	Stabilizers	1-Hydroxyethane-1,1-	
		diphos phonic acid	1-1.5
	Thickeners	Polyacrylates	3-5
	Enzyme	Laccase	0-5
	Water		Balance
10		·	
		•	•
	Shaving cream		
	Ingredients	Examples	%
	Soaps	Palmitic/Stearic acid	30-40
15		Potassium hydroxide	5-7
		Sodium hydroxide	1-2
	Fatty components	Coconut oil	5-10
		Polyethyleneglycol	0-2
	Stabilizers	Sodium tetraborate	0-0.5
20		Sodium silicate	0-0.5
		Sorbitol	0-3
	Enzyme	Protease	0-5
	Water		Balance
25	Shaving lotion		
	Ingredients	Examples	<b>%</b>
	Disinfecting and	Ethanol	40-80
	phonic acid		
	Refatting agents	Di-n-butyl adipate	1-2
30	Solubilizers	Ethoxylated castor oil	0.5-1
	Adstringents	Vegetable extracts	1-10
	Antiirritants	Panthenol	0-0.5
		Vegetable extracts	0-2
	Stabilizers	Glycerine	0-5
35		Sorbitol	0-5
		Propyleneglycol	0-3
	Enzymes	Protease	0-5
	Water		Balance

	4.6%		
	Hair pomade		
	Ingredients	Examples	%
5	Consistency	Fatty alcohols	4-5
	regulators		
		Ethoxylated lanolin alcohols	3-6
	Mineral fats	Vaseline	45-52
		Branched chain paraffins	10-18
10	Antioxidants	2,6-bis(1,1-Dimethylethyl)-	0.5- 1
		4-methyl phenol (BHT)	
	Fragrances		0.2-0.4
	Dyestuffs		0.1
	Enzymes	Lipase	0-5
15	Emollients	Glycerine	Balance
	Setting lotion		
	Ingredients	Examples	%
	Solvents	[Isopropano]	12-20
20	Film forming	Vinyl pyrrolidone/vinyl	
	components	acetate copolymers	2-3.5
	Softening agents	Vinyl pyrrolidone/dimethyl	0.2-1
		amino ethyl methacrylate	
	Conditioners	Protein hydrolysates	0.2-0.5
25	Antistatics	Cetyl trimethyl ammonium	0.1-0.5
		chloride	
	Emulsifiers	Etboxylated castor oil	0.1-0.5
	Fragrances		0.1-0.2
•	Dyestuffs		< 0.1
30	Enzymes	Lipase	0-5
	Water		Balance

In a final aspect the invention relates to the use of a modified enzyme of the invention for reducing the sensitisation potential of skin care products by reducing the IgE response when the skin care product is used.

# MATERIAL AND METHODS

## Materials

#### Enzymes:

PD498: Protease of subtilisin type shown in WO 93/24623. The sequence of PD498 is shown in SEQ ID NO. 1 and 2.

5 Subtilisin DY: Protease of the subtilisin type shown in SEQ ID NO. 4 isolated from Bacillus sp. variant (Detzel et al. (1993), Archives of Biophysics, Vol. 302, No. 2, p. 499-502).

#### ELISA reagents:

10 Horse Radish Peroxidase labelled anti-rat-lg (Dako, DK, P162, #
031; dilution 1:1000).

Mouse anti-rat IgE (Serotec MCA193; dilution 1:200).

Rat anti-mouse IgE (Serotec MCA419; dilution 1:100).

Biotin-labelled mouse anti-rat IgG1 monoclonal antibody (Zymed

15 03-9140; dilution 1:1000)

Biotin-labelled rat anti-mouse IgG1 monoclonal antibody (Serotec MCA336B; dilution 1:1000)

Streptavidin-horse radish peroxidase (Kirkegård & Perry 14-30-00; dilution 1:1000).

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#### Solutions:

Stop-solution (DMG-buffer)

Sodium Borate, borax (Sigma)

3,3-Dimethyl glutaric acid (Sigma)

25 CaCl<sub>2</sub> (Sigma)

Tresyl chloride (2,2,2-triflouroethansulfonyl chloride) (Fluka)
Tween 20: Poly oxyethylene sorbitan mono laurate (Merck cat no. 822184)

1-ethyl-3-(3-dimethylaminopropyl)carbodiimide (EDC) (Fluka)

30 N-Hydroxy succinimide (Fluka art. 56480))

Phosgene (Fluka art. 79380)

Lactose (Merck 7656)

PMSF (phenyl methyl sulfonyl flouride) from Sigma

Succinyl-Alanine-Alanine-Proline-Phenylalanine-para-nitroanilide

35 (Suc-AAPF-pNP) Sigma no. S-7388, Mw 624.6 g/mole.

## Colouring substrate:

OPD: o-phenylene-diamine, (Kementec cat no. 4260)

Test Animals:

Brown Norway rats (from Charles River, DE)

The Brown Norway rats (BN) weighed at the starting time more than 5 250 grams and at termination approximately 450 grams.

Dunkin Hartley guinea pigs (from Charles River, Wiga Gmbh Sulzfeld 1, Sandhofer Weg, DE).

Male Dunkin Hartley, which are sero negative for Parainfluenza 3, E. cuniculi, K pneumonia and P multocida. The animal weighed at the starting time 350-450 grams

Female BALB/C mice (about 20 grams) (purchased from Bomholdtgaard, Ry, DK))

#### Equipment:

15 XCEL II (Novex)

ELISA reader (UVmax, Molecular Devices)

HPLC (Waters)

PFLC (Pharmacia)

Superdex-75 column, Mono-Q, Mono S from Pharmacia, SW.

20 SLT: Fotometer from SLT LabInstruments

Size-exclusion chromatograph (Spherogel TSK-G2000 SW).

Size-exclusion chromatograph (Superdex 200, Pharmacia, SW)

Amicon Cell

#### 25 Methods:

#### Immunization of BALB/C mice

Female Balb/C mice (20 grams) are immunized by subcutaneous injection of 50 µl of a 0.9% (wt./vol.) NaCl solution containing 25 µl of PD498, PD498-SPEG 5,000 and Glycine-SPEG-15,000 respectively. The amount of protein for each batch are measured by the NanoOrange Protein Quantification test (Molecular Probes Europe N-6666). Immunizations were performed every second week over a period of three month. Blood samples (200 µl) were collected from the eye one week after the immunization. Serum is obtained by blood clothing and centrifugation.

ELISA procedure to determine relative concentrations of IgG1 antibodies in BALB/C mice

- 1) Coat the ELIAS-plates with 1  $\mu$ g protein/ml in coating buffer Incubate over night at 4°C, or at least 3 hours at room temperature. 50  $\mu$ l/well. Shake gently.
- 2) Empty the plates and block with blocking buffer at least  $\frac{1}{2}$  5 hour at room temperature. 200  $\mu$ l/well. Shake gently. Wash the plates 3 times with Washing Buffer.
  - 3) Antigen is incubated with  $\frac{1}{2}$  dilutions of sera in Dilution Buffer. Make those solutions just before adding them to the wells. Keep some wells free for Dilution Buffer only (Blanks).
- 10 Incubate at least 1 hour at room temperature. 50  $\mu$ l/well. Shake gently. Wash the plates 3 times in Washing buffer.
  - 4) Dilute biotin-labelled rat anti-mouse IgG1 monoclonal antibody or biotin-labelled mouse anti-rat IgG1 monoclonal antibody in Dilution Buffer. Incubate at room temperature at least 1 hour. 50
- 15  $\mu$ l/well. Shake gently. Wash the plates 3 times in Washing Buffer.
  - 5) Dilute Streptavidin-horse radish peroxidase in Dilution Buffer. Incubate at room temperature at least 1 hour. 50  $\mu$ l/well. Shake gently. Wash the plates 3 times in Washing Buffer.
- 6) Mix 0.6 mg ODP/ml + 0.4  $\mu$ l H<sub>2</sub>O<sub>2</sub>/ml in substrate Buffer. Make 20 the solution just before use. Incubate for 10 minutes. 50  $\mu$ l/well.
  - 7) To stop the reaction: add Stop Solution. 50  $\mu$ l/well.
  - 8) Read the plates at 492 nm with 620 nm as reference. Data is calculated and presented in Lotus software.

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# ELISA procedure to determine relative concentrations of IgE antibodies in BALB/C mice

A three layer sandwich ELISA is used to determine relative concentrations of specific IgE serum antibodies.

- 30 1) Coat the ELISA-plate with 10  $\mu g$  rat anti-mouse IgE or mouse anti-rat IgE/ml buffer 1.
  - 50  $\mu$ l/well. Incubate over night at 4°C.
  - 2) Empty the plates and block with Blocking buffer at least \( \frac{1}{2} \) hour at room temperature.
- $^{\rm 35}$  200  $\mu l/\text{well}.$  Shake gently. Wash the plates 3 times with Washing Buffer.
  - 3) Incubate with mouse/rat sera, starting from undiluted and

continue with 2-fold dilutions. Keep

some wells free for buffer 4 only (blanks). 50  $\mu$ l/well. Incubate for 30 minutes at room temperature. Shake gently. Wash the plates 3 times in Washing Buffer.

- 5 4) Dilute the enzyme in Dilution buffer to the appropriate protein concentration.  $50\mu$ l/well.
  - Incubate for 30 minutes at room temperature. Shake gently. Wash the plates 3 times in Washing Buffer.
- 5) Dilute specific polyclonal anti-enzyme antiserum serum 10 (pIg) for detecting bound antibody in Dilution buffer. 50μl/well. Incubate for 30 minutes at room temperature. Shake gently. Wash the plates 3 times in Washing Buffer.
  - 6) Dilute Horseradish Peroxidase-conjugated anti-plg-antibody in Dilution buffer. 50  $\mu$ l/well.
- 15 Incubate at room temperature for 30 minutes. Shake gently.
  Wash the plates 3 times in Washing Buffer.
  - 7) Mix 0.6 mg ODP/ml + 0.4  $\mu$ l  $H_2O_2/ml$  in substrate Buffer. Make the solution just before use. Incubate for 10 minutes. 50  $\mu$ l/well.
- 20 8) To stop the reaction: add Stop Solution. 50 µl/well.
  - 9 ) Read the plates at 492 nm with 620 nm as reference.
    Data is calculated and presented in Lotus.

## ELISA procedure for determination of IqG1 positive quinea pigs

- ELISA microtiter plates are coated with rabbit anti-PD498 1:8000 in carbonate buffer (pH 9.6) and incubated over night at 4°C. The next day the plates is blocked with 2% BSA for 1 hour and washes 3 times with PBS Tween 20.
- 1  $\mu$ g/ml PD498 is added to the plates and incubated for 1 hour, 30 then washed 3 times with PBS Tween20.

All guinea pig sera samples and controls are applied to the ELISA plates with 2  $\mu l$  sera and 98  $\mu l$  PBS, incubated for 1 hour and washed 3 times with PBS Tween 20.

Then goat anti-guinea pig  $IgG_1$  (1:4000 in PBS buffer (Nordic 1 Immunology 44-682)) is applied to the plates, incubated for 1 hour and washed with PBS tween 20.

Alkaline phosphatase marked rabbit anti-qoat 1:8000 (Sigma

A4187) is applied and incubated for 1 hour, washed 2 times in PBS
Tween 20 and 1 time with diethanol amine buffer.

The marked alkaline phosphatase is developed using pnitrophenyl phosphate for 30 minutes at 37°C or until appropriate 5 colour has developed.

The reaction is stopped using Stop medium  $(K_2HPO_4/HaH_3)$  buffer comprising EDTA (pH 10)) and read at OD 405/650 using a ELISA reader.

Double blinds are included on all ELISA plates.

Positive and negative sera values are calculated as the average blind values added 2 times the standard deviation. This gives an accuracy of 95%.

#### Intratracheal (IT) stimulation of rats

For IT administration of molecules disposable syringes with a 2½" long metal probe are used. This probe is instilled in the trachea of the rats approximately 1 cm below the epiglottis, and 0.1 ml of a solution of the molecules is deposited. The animals are stimulated 4 times, with 5 days between the last stimulation 20 and exsanguination.

The test animals are Brown Norway rats (BN) in groups of 10. Weight at time of start is more than 250 grams and at termination approximately 450 grams.

#### 25 Intratracheal (IT) stimulation of guinea pigs

For IT administration of molecules disposable syringes with a 2½" long metal probe are used. This probe is instilled in the trachea of the guinea pigs approximately 1 cm below the epiglottis, and 0.1 ml of a solution of the molecules is deposited. The animals are stimulated once a week for 10 consecutive weeks.

#### ELISA IgE test system (for Brown Norway rats)

A three layer sandwich ELISA is used to determine relative concentrations of specific antibodies.

The immunizing molecule is used as coating antigen with 10  $\mu g$  per ml and 50  $\mu l$  per well, in neutral phosphate buffer, incubated overnight at 4°C. All remaining binding spots on the

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well surface are blocked in 2 % skim milk, 200 µl per well in phosphate buffer for at least 30 minutes at room temperature (RT). All seras to be tested with this antigen are added at 50 µl per well to this plate using a 8-channel pipette in dilution 5 series from 10 x diluted followed by 3-fold dilutions. Dilutions are made in phosphate buffer with 0.5 % skim milk and 0.05% Tween20, incubated 2 hours on agitation platform at RT. "tracer" molecule is biotinylated Mouse anti Rat IgE 50 µl per well and diluted 2000 x in phosphate buffer with 0.5 % skim milk 10 and 0.05% Tween 20, incubated 2 hours on an agitation platform at RT. Control (blank) was identical sequence but without rat sera. 50 µl per well streptavidin horse raddish peroxidase, diluted 2000 x was incubated 1 hour on an agitation platform. Colouring substrate at 50  $\mu$ l per well is OPD (6 mg) and  $H_2O_2$  (4  $\mu$ l of a 30% 15 solution) per 10 ml citrate buffer pH 5.2. The reaction is stopped using 100  $\mu l$  per well 2 N  $H_2SO_4$ . All readings on SLT at 486 nm and 620 nm as reference. Data is calculated and presented in Lotus.

#### 20 Determination of the molecule weight

Electrophoretic separation of proteins was performed by standard methods using 4-20% gradient SDS poly acrylamide gels (Novex). Proteins were detected by silver staining. The molecule weight was measured relative to the mobility of Mark-12® wide range molecule weight standards from Novex.

#### Protease activity

#### Analysis with Suc-Ala-Ala-Pro-Phe-pNa:

Proteases cleave the bond between the peptide and p-30 nitroaniline to give a visible yellow colour absorbing at 405 nm.

Buffer: e.g. Britton and Robinson buffer pH 8.3

Substrate: 100 mg suc-AAPF-pNa is dissolved into 1 ml dimethyl sulfoxide (DMSO). 100  $\mu l$  of this is diluted into 10 ml with Britton and Robinson buffer.

## Analysis

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The substrate and protease solution is mixed and the absorbance is monitored at 405 nm as a function of time and

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ABS<sub>405</sub>  $_{nm}$ /min. The temperature should be controlled (20-50°C depending on protease). This is a measure of the protease activity in the sample.

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#### **EXAMPLES**

#### Example 1

## Activation of mPEG 15,000 with N-succinimidyl carbonate

mPEG 15,000 was suspended in toluene (4 ml/g of mPEG) 20% was distilled off at normal pressure to dry the reactants azeotropically. Dichloromethane (dry 1 ml/g mPEG) was added when the solution was cooled to 30°C and phosgene in toluene (1.93 M 5 mole/mole mPEG) was added and mixture stirred at room temperature over night. The mixture was evaporated to dryness and the desired product was obtained as waxy lumps.

After evaporation dichloromethane and toluene (1:2, dry 3 ml/q mPEG) was added to re-dissolve the white solid. N-Hydroxy succinimide (2 mole/mole mPEG.) was added as a solid and then 20 triethylamine (1.1 mole/mole mPEG). The mixture was stirred for 3 hours. initially unclear, then clear and ending with a small mixture was evaporated to precipitate. The dryness recrystallised from ethyl acetate (10 ml) with warm filtration to remove salts and insoluble traces. The blank liquid was left for 25 slow cooling at ambient temperature for 16 hours and then in the refrigerator over night. The white precipitate was filtered and washed with a little cold ethyl acetate and dried to yield 98 % (w/w) . NMR Indicating 80 - 90% activation and 5 o/oo (w/w)HNEt<sub>3</sub>Cl. <sup>1</sup>H-NMR for mPEG 15,000 (CDCl<sub>3</sub>)  $\delta$  1.42 t (I= 4.8 CH<sub>3</sub> i 30 HNEt<sub>3</sub>Cl), 2.84 s (I= 3.7 succinimide), 3.10 dq (I= 3.4 CH<sub>2</sub> i)  $HNEt_3Cl)$ , 3.38 s (I= 2.7 CH<sub>3</sub> i OMe), 3.40\* dd (I = 4.5 o/oo,  $^{13}C$ satellite), 3.64 bs (I = 1364 main peak), 3.89\* dd (I = 4.8 o/oc ,  $^{13}$ C satellite), 4.47 dd (I = 1.8, CH<sub>2</sub> in PEG). No change was seen after storage in a desiccator at 22°C for 4 months.

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#### Example 2

## Activation of mPEG 5,000 with N-succinimidyl carbonate

Activation of mPEG 5,000 with N-succinimidyl carbonate was

performed as described in Example 1.

#### Example 3

## Conjugation of PD498 protease with activated mPEG 5,000

200 mg of PD498 was incubated in 50 mM NaBorate, pH 10, with 1.8 g of activated mPEG 5,000 with N-succinimidyl carbonate (prepared according to Example 2), in a final volume of 20 ml. The reaction was carried out at ambient temperature using magnetic stirring. Reaction time was 1 hour. The reaction was stopped by adding DMG buffer to a final concentration of 5 mM dimethyl glutarate, 1 mM CaCl<sub>2</sub> and 50 mM borate, pH 5.0.

The molecule weight of the obtained derivative was approximately 100 kDa, corresponding to about 13 moles of mPEG attached per mole PD498.

Compared to the parent enzyme, residual activity was close to 100% towards peptide substrate (succinyl-Ala-Ala-Pro-Phe-p-Nitroanilide).

#### Example 4

20 Conjugation of Subtilisin DY protease with activated mPEG 5,000 Subtilisin DY was conjugated to mPEG 5,000 with N-succinimidyl carbonate using the same procedure as described in Example 3.

#### 25 Example 5

## BALB/C mice subcutaneous (SC) trails

BALB/C mice were stimulated subcutaneously (SC) with modified PD498-SPEG 5,000, parent unmodified PD498 and Glycine-SPEG 15,000 prepared as described in the examples above.

Sera from immunized mice were tested in a specific IgE ELISA (described above) to elucidate whether the molecules could activated the immune response system giving rise to a specific IgE response (See Figure 1).

Four 2-weekly immunizations were sufficient to elicit an IgE 35 response to PD498.

The 2-weekly immunization scheme was continued for 3 month. At the end of the study, seven immunizations were performed. As shown in Figure 1, the anti-PD498 IgE levels in BALB/C mice with

parent unmodified PD498 increased up to immunization #5, and stayed then rather constant. In contrast thereto, no specific IgE response was detected in mice immunized with modified PD498-SPEG 5,000.

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#### Example 6

### Allergenicity IT-trails of PD498-SPEG 5,000 in guinea pigs

Dunkin Hartley guinea pigs were stimulated with 1.0  $\mu$ g purified PD498 and 1.0  $\mu$ g modified PD498-SPEG 5,000 by 10 intratracheal installation.

Sera from immunized Dunkin Hartley guinea pigs were tested during the trail period in a specific IgG<sub>1</sub> ELISA (described above) to elucidate whether the molecules could activated the immune response system giving rise to a specific IgG<sub>1</sub> response indicating an allergic response (See figure 2). The assay level was 1:50

Figure 2 shows the IgG<sub>1</sub> levels of Dunkin Hartley guinea pigs during the trail period of 10 weeks. As can be seen the level of IgG<sub>1</sub> of the modified PD498 is not detectable before tapping no. 20 #7 (Ta p-7) eqv. to 7 weeks. The IgG<sub>1</sub> level was not significantly increased upon successive stimulations with the modified PD498.

#### Example 7

#### 25 <u>Dose-response intratrachaeal trails (IT) in quinea pigs</u>

The potential allergic response of modified PD498-SPEG 5,000 were tested in guinea pigs by IT trails. The guinea pigs were stimilated once a week for 10 consecutive weeks.

Before the first intratrachaeal stimulation a blood test was collected from each Dunkin Hartley guinea pig using the ELIAS for guinea pigs described above. This was done to make sure that there were no unspecific binding of sera in ELISA.

Groups of 10 guinea pigs were stimulated intratrachaeally (IT) with 0.3 micrograms, 3 micrograms, 30 micrograms, 300 micrograms of:

- parent PD498, and
  - modified PD498-SPEG 5,000.

The following solutions were used for blind tests

- 0.9% NaCl (Blind test for the parent PD498), and
- 300 micrograms PEG 5,000 in 0.9% NaCl corresponding to the amount of PEG in PD498-SPEG 5,000 (blind test for the modified PD498-SPEG).

Sera from all tested guinea pigs were tested in the IgG1 ELISA (described above). The result of the IT trails for the modified PD498-SPEG 5,000 are shown in Figures 3. The result of the trails for the unmodified parent PD498 is shown in Figure 4.

As can be seen by comparing Figures 3 and 4 the response of the guinea pigs stimulated intratracheally with the modified enzyme is reduced in comparison to guinea pigs having been exposed intratracheally with the parent enzyme.

As will be apparent to those skilled in the art, in the light of the foregoing disclosure, many alterations and modifications are possible in the practice of this invention without departing from the spirit or scope thereof. Accordingly, the scope of the invention is to be construed in accordance with the substance defined by the following claims.

SEQUENCE LISTING (1) GENERAL INFORMATION: (i) APPLICANT:

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15

30

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65

(A) NAME: Novo Nordisk A/S

(B) STREET: Novo Alle

(C) CITY: Bagsveard

(E) COUNTRY: Denmark

(F) POSTAL CODE (ZIP): DK-2880

(G) TELEPHONE: +45 4444 8888

(H) TELEFAX: +45 4449 3256

(ii) TITLE OF INVENTION: A modified enzyme for skin care

(iii) NUMBER OF SEQUENCES: 4 (iv) COMPUTER READABLE FORM:

(A) MEDIUM TYPE: Floppy disk

(B) COMPUTER: IBM PC compatible

(C) OPERATING SYSTEM: PC-DOS/MS-DOS

(D) SOFTWARE: PatentIn Release #1.0, Version #1.30 (EPO)

(2) INFORMATION FOR SEQ ID NO: 1: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 840 base pairs (B) TYPE: nucleic acid (C) STRANDEDNESS: single 25

(D) TOPOLOGY: linear

(ii) MOLECULE TYPE: DNA (genomic)

(vi) ORIGINAL SOURCE:

(B) STRAIN: Bacillus sp. PD498, NCIMB No. 40484

(ix) FEATURE:

(A) NAME/KEY: CDS

(B) LOCATION: 1..840

(xi) SEQUENCE DESCRIPTION: SEQ ID NO: 1:

TGG TCA CCG AAT GAC CCT TAC TAT TCT GCT TAC CAG TAT GGA CCA CAA 48 Trp Ser Pro Asn Asp Pro Tyr Tyr Ser Ala Tyr Gln Tyr Gly Pro Gln

AAC ACC TCA ACC CCT GCT GCC TGG GAT GTA ACC CGT GGA AGC AGC ACT 96 Asn Thr Ser Thr Pro Ala Ala Trp Asp Val Thr Arg Gly Ser Ser Thr 20

CAA ACG GTG GCG GTC CTT GAT TCC GGA GTG GAT TAT AAC CAC CCT GAT 144 Gln Thr Val Ala Val Leu Asp Ser Gly Val Asp Tyr Asn His Pro Asp

CTT GCA AGA AAA GTA ATA AAA GGG TAC GAC TTT ATC GAC AGG GAC AAT 192 Leu Ala Arg Lys Val Ile Lys Gly Tyr Asp Phe Ile Asp Arg Asp Asn

240 50 AAC CCA ATG GAT CTT AAC GGA CAT GGT ACC CAT GTT GCC GGT ACT GTT Asn Pro Met Asp Leu Asn Gly His Gly Thr His Val Ala Gly Thr Val

GCT GCT GAT ACG AAC AAT GGA ATT GGC GTA GCC GGT ATG GCA CCA GAT 288 55 Ala Ala Asp Thr Asn Asn Gly Ile Gly Val Ala Gly Met Ala Pro Asp 85

ACG AAG ATC CTT GCC GTA CGG GTC CTT GAT GCC AAT GGA AGT GGC TCA 336 Thr Lys Ile Leu Ala Val Arg Val Leu Asp Ala Asn Gly Ser Gly Ser 110 105

CTT GAC AGC ATT GCC TCA GGT ATC CGC TAT GCT GCT GAT CAA GGG GCA 384 Leu Asp Ser Ile Ala Ser Gly Ile Arg Tyr Ala Ala Asp Gln Gly Ala 120 115

AAG GTA CTC AAC CTC TCC CTT GGT TGC GAA TGC AAC TCC ACA ACT CTT 432 Lys Val Leu Asn Leu Ser Leu Gly Cys Glu Cys Asn Ser Thr Thr Leu 130 135

70 AAG AGT GCC GTC GAC TAT GCA TGG AAC AAA GGA GCT GTA GTC GTT GCT 480

	Lys 145	Ser	Ala	Val	Asp	Tyr 150	Ala	Trp	Asn	Lys	Gly 155	Ala	Val	Val	Val	Ala 160	
5	GCT Ala														TCT Ser 175		<b>52</b> 8
10															AAA Lys		576
15															GGT Gly		624
20															TCT Ser		672
20	ACG Thr 225														TTG Leu		720
25	AGT Ser														CAA Gln 255		768
30															AAA Lys		816
35			AAC Asn 275														840
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50 55	Gln	Thr	Ser Val 35 Arg	Thr 20 Ala	5 Pro Val	Pro Ala Leu	Tyr Ala Asp	Tyr Trp Ser 40	Ser Asp 25 Gly	Ala 10 Val	Tyr Thr Asp	Gln Arg Tyr	Gly Asn 45	Ser 30 His	15 Ser	Thr Asp	
55	Gln Leu Asn 65	Thr Ala 50 Pro	Ser Val 35 Arg	Thr 20 Ala Lys Asp	5 Pro Val Val Leu	Pro Ala Leu Ile Asn 70	Tyr Ala Asp Lys 55	Tyr Trp Ser 40 Gly His	Ser Asp 25 Gly Tyr	Ala 10 Val Val Asp	Tyr Thr Asp Phe His 75	Gln Arg Tyr Ile 60 Val	Gly Asn 45 Asp	Ser 30 His Arg	15 Ser Pro Asp	Thr Asp Asn Val 80	
55	Gln Leu Asn 65 Ala	Thr Ala 50 Pro	Ser Val 35 Arg Met	Thr 20 Ala Lys Asp	Pro Val Val Leu Asn 85	Pro Ala Leu Ile Asn 70 Asn	Tyr Ala Asp Lys 55 Gly Gly	Tyr Trp Ser 40 Gly His	Ser Asp 25 Gly Tyr Gly	Ala 10 Val Val Asp Thr	Tyr Thr Asp Phe His 75	Gln Arg Tyr Ile 60 Val Gly	Gly Asn 45 Asp Ala Met	Ser 30 His Arg Gly	Ser Pro Asp Thr	Thr Asp Asn Val 80 Asp	
55	Gln Leu Asn 65 Ala Thr	Thr Ala 50 Pro Ala Lys	Ser Val 35 Arg Met Asp	Thr 20 Ala Lys Asp Thr	Pro Val Val Leu Asn 85	Pro Ala Leu Ile Asn 70 Asn Val	Tyr Ala Asp Lys 55 Gly Gly Arg	Tyr Trp Ser 40 Gly His Ile Val	Ser Asp 25 Gly Tyr Gly Gly Leu 105	Ala 10 Val Val Asp Thr Val 90	Tyr Thr Asp Phe His 75 Ala	Gln Arg Tyr Ile 60 Val Gly Asn	Gly Asn 45 Asp Ala Met	Ser 30 His Arg Gly Ala Ser 110	15 Ser Pro Asp Thr	Thr Asp Asn Val 80 Asp Ser	

Lys Val Leu Asn Leu Ser Leu Gly Cys Glu Cys Asn Ser Thr Thr Leu

	Lys 145	Ser	Ala	Val	Asp	Tyr 150	Ala	Trp	Asn	Lys	Gly 155	Ala	Val	Val	Val	Ala 160		
5	Ala	Ala	Gly	naA	Asp 165	neA	Val	Ser	Arg	Thr 170	Phe	Gln	Pro	Ala	Ser 175	Tyr		
10	Pro	Asn	Ala	Ile 180	Ala	Val	Gly	Ala	Ile 185	Asp	Ser	Asn	Asp	Arg 190	Lys	Ala		
10	Ser	Phe	Ser 195	Asn	Tyr	Gly	Thr	Trp 200	Val	Asp	Val	Thr	Ala 205	Pro	Gly	Val		
15	Asn	11e 210	Ala	Ser	Thr	Val	Pro 215	Asn	naA	Gly	Tyr	Ser 220		Met	Ser	Gly		
	Thr 225	Ser	Met	Ala	Ser	Pro 230	His	Val	Ala	Gly	Leu 235	Ala	Ala	Leu	Leu	Ala 240		
20	Ser	Gln	Gly	Lys	Asn 245	Asn	Val	Gln	Ile	Arg 250		Ala	Ile	Glu	Gln 255	Thr		
25	Ala	Asp	Lys	Ile 260	Ser	Gly	Thr	Gly	Thr 265		Phe	Lys	Tyr	Gly 270		Ile		
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		Le	u Gl	y Va	l Al	a Pr 85		n Va	l Se	er Le	eu Ty 90		a Il	e Ly	s Va	l Leu 95	Asn	
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Gly Ile Val Val Val Ala Ala Ala Gly Asn Ser Gly Ser Ser Gly Ser 145 150 155 160

70

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10	(A.	la/Se	er) G	lu L 1	eu G 95	lu V	al M	let A	la F	Pro (	Gly V	/al S	Ser V		Tyr :	Ser T	hr
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15	His 225	Val	Ala	Gly	Ala	Ala 230	Ala	Leu	Ile	Leu	Ser 235	Lys	туг	r Pro	Thi	Leu 240	
	Ser	Ala	Ser	Gln	Val 245	Arg	Asn	Arg	Leu	Ser 250	Ser	Thr	Ala	Thi	Asr 255	Leu	
20	Gly	Asp	Ser	Phe 260	Tyr	Tyr	Gly	Lys	Gly 265	Leu	Ile	Asn	Val	Glu 270		Ala	
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	(vi)		GINAI ) STI				ne e	n v									
35	(xi)	SÈQ	UENCI	E DE	SCRII	PTIO	N: S	EQ I	ON C	: 1:							
	Asn 1	Asp	Val	Ala	Arg 5	Gly	Ile	Val	Lys	Ala 10	Asp	Val	Ala	Gln	Asn 15	Asn	
40	Tyr	Gly	Leu	Tyr. 20	Gly	Gln	Gly	Gln	Leu 25	Val	Ala	Val	Ala	Asp 30	Thr	Gly	
45	Leu	Asp	Thr 35	Gly	Arg	Asn	Asp	Ser 40	Ser	Met	His	Glu	Ala 45	Phe	Arg	Gly	
	Lys	Ile 50	Thr	Ala	Leu	Tyr	Ala 55	Leu	Gly	Arg	Thr	Asn 60	Asn	Ala	Ser	Asp	
50	Pro 65	Asn	Gly	His	Gly	Thr 70	His	Val	Ala	Gly	Ser 75	Val	Leu	Gly	Asn	Ala 80	
	Leu	Asn	Lys	Gly	Met 85	Ala	Pro	Gln	Ala	Asn 90	Leu	Val	Phe	Gln	Ser 95	Ile	
55	Met	Asp	Ser	Ser 100	Gly	Gly	Leu	Gly	Gly 105	Leu	Pro	Ser	Asn	Leu 110	Asn	Thr	
60	Leu	Phe	Ser 115	Gln	Ala	Trp	Asn	Ala 120	Gly	Ala	Arg	Ile	His 125	Thr	Asn	Ser	
00	Trp	Gly 130	Ala	Pro	Val	Asn	Gly 135	Ala	Tyr	Thr	Ala	Asn 140	Ser	Arg	Gln	Val	
65	Asp 145	Glu	Tyr	Val	Arg	Asn 150	Asn	Asp	Met	Thr	Val 155	Leu	Phe	Ala	Ala	Gly 160	
	Asn	Glu	Gly	Pro	Asn 165	Ser	Gly	Thr	Ile	Ser 170	Ala	Pro	Gly	Thr	Ala 175		

70 Asn Ala Ile Thr Val Gly Ala Thr Glu Asn Tyr Arg Pro Ser Phe Gly

180 185 Ser Ile Ala Asp Asn Pro Asn His Ile Ala Gln Phe Ser Ser Arg Gly 5 Ala Thr Arg Asp Gly Arg Ile Lys Pro Asp Val Thr Ala Pro Gly Thr Phe Ile Leu Ser Ala Arg Ser Ser Leu Ala Pro Asp Ser Ser Phe Trp 10 230 Ala Asn Tyr Asn Ser Lys Tyr Ala Tyr Met Gly Gly Thr Ser Met Ala 245 15 Thr Pro Ile Val Ala Gly Asn Val Ala Gln Leu Arg Glu His Phe Ile Lys Asn Arg Gly Ile Thr Pro Lys Pro Ser Leu Ile Lys Ala Ala Leu 280 20 Ile Ala Gly Ala Thr Asp Val Gly Leu Gly Tyr Pro Ser Gly Asp Gln Gly Trp Gly Arg Val Thr Leu Asp Lys Ser Leu Asn Val Ala Tyr Val 25 315 Asn Glu Ala Thr Ala Leu Ala Thr Gly Gln Lys Ala Thr Tyr Ser Phe 30 Gln Ala Gln Ala Gly Lys Pro Leu Lys Ile Ser Leu Val Trp Thr Asp Ala Pro Gly Ser Thr Thr Ala Ser Tyr Thr Leu Val Asn Asp Leu Asp 35 Leu Val Ile Thr Ala Pro Asn Gly Gln Lys Tyr Val Gly Asn Asp Phe Ser Tyr Pro Tyr Asp Asn Asn Trp Asp Gly Arg Asn Asn Val Glu Asn 40 Val Phe Ile Asn Ala Pro Gln Ser Gly Thr Tyr Ile Ile Glu Val Glr. 45 Ala Tyr Asn Val Pro Ser Gly Pro Gln Arg Phe Ser Leu Ala Ile Val 425 His 50 (2) INFORMATION FOR SEQ ID NO: 5: (i) SEQUENCE CHARACTERISTICS: (A) LENGTH: 316 amino acids (B) TYPE: amino acid(C) STRANDEDNESS: single 55 (D) TOPOLOGY: linear (ii) MOLECULE TYPE: protein (vi) ORIGINAL SOURCE: (B) STRAIN: Bacillus Thermoproteolyticus 60 (xi) SEQUENCE DESCRIPTION: SEQ ID NO: 5: Ile Thr Gly Thr Ser Thr Val Gly Val Gly Arg Gly Val Leu Gly Asp 65 Gln Lys Asn Ile Asn Thr Thr Tyr Ser Thr Tyr Tyr Tyr Leu Gln Asp

Asn Thr Arg Gly Asp Gly Ile Phe Thr Tyr Asp Ala Lys Tyr Arg Thr

70

	Thr		Pro	Gly	Ser	Leu	Trp 55	Ala	Asp	Ala	Asp	Asn 60	Gln	Phe	Phe	Ala
5	Ser 65	Tyr	Asp	Ala	Pro	Ala 70	Val	Asp	Ala	His	Tyr 75	Tyr	Ala	Gly	Val	Thr 80
		Asp	Tyr	Tyr	Lys 85	Asn	Val	His	Asn	Arg 90	Leu	Ser	Tyr	Asp	Gly 95	Asn
10	Asn	Ala	Ala	Ile 100	Arg	Ser	Ser	Val	His 105	Tyr	Ser	Gln	Gly	Tyr 110	Asn	Asn
3 F	'Ala	Phe	Trp 115	Asn	Gly	Ser	Glu	Met 120	Val	Tyr	Gly	Asp	Gly 125	Asp	Gly	Gln
15	Thr	Phe 130	Ile	Pro	Leu	Ser	Gly 135	Gly	Ile	Asp	Val	Val 140	Ala	His	Glu	Leu
20	Thr 145	His	Ala	Val	Thr	Asp 150	Tyr	Thr	Ala	Gly	Leu 155	Ile	Tyr	Gln	Asn	Glu 160
	Ser	Gly	Ala	Ile	Asn 165	Glu	Ala	Ile	Ser	Asp 170	Ile	Phe	Gly	Thr	Leu 175	Val
25	Glu	Phe	Tyr	Ala 180	Asn	Lys	Asn	Pro	Asp 185	Trp	Glu	Ile	Gly	Glu 190	Asp	Val
20	Tyr	Thr	Pro 195	Gly	Ile	Ser	Gly	Asp 200	Ser	Leu	Arg	Ser	Met 205	Ser	Asp	Pro
30	Ala	Lys 210	Tyr	Gly	Asp	Pro	Asp 215	His	Tyr	Ser	Lys	Arg 220	Tyr	Thr	Gly	Thr
35	Gln 225	Asp	Asn	Gly	Gly	Val 230	His	Ile	Asn	Ser	Gly 235	Ile	Ile	Asn	Lys	Ala 240
	Ala	Tyr	Leu	Ile	Ser 245	Gln	Gly	Gly	Thr	His 250	Tyr	Gly	Val	Ser	Val 255	Val
40	Gly	Ile	Gly	Arg 260	Asp	Lys	Leu	Gly	Lys 265	Ile	Phe	Tyr	Arg	Ala 270	Leu	Thr
	Gln	Tyr	Leu 275	Thr	Pro	Thr	Ser	Asn 280		Ser	Gln	Leu	Arg 285	Ala	Ala	Ala
45	Val	Gln 290	Ser	Ala	Thr	Asp	Leu 295	Tyr	Gly	Ser	Thr	Ser 300	Gln	Glu	Val	Ala
50	Ser 305	Val	Lys	Gln	Ala	Phe 310	Asp	Ala	Val	Gly	Val 315	Lys				

#### Patent Claims

- 1. A modified enzyme characterized by having coupled from 4 to 5 70 polymeric molecules, with a molecule weight from 1 to 35 kDa, covalently to the surface of parent enzymes having a molecule weight from 15 to 100 kDa.
- The modified enzyme according to claim 1, characterized in that from 4 to 20 polymeric are coupled covalently to the surface
   of said enzyme having a molecule weight from 15 to 35 kDa.
- 3. The modified enzyme according to any of claim 2, wherein from 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19 or 20 polymeric molecules, preferably 13 to 18 polymeric molecules, are coupled covalently to the surface of 3-D structure of the parent enzyme.
  - 4. The modified enzyme according to claim 1, wherein from 7 to 40, preferably 10 to 30 polymeric molecules are coupled to the surface of said parent enzyme with a molecule weight from 35 to 60 kDa.
- 20 5. The modified enzyme according to claim 1, wherein from 10 to 50, preferably 13 to 40 polymeric molecules are coupled to the surface of said parent enzyme with a molecule weight from 60 to 80 kDa.
- 6. The modified enzyme according to claim 1, wherein from 15 to 25 70, preferably 18 to 60 polymeric molecules are coupled to the surface of said parent enzyme with a molecule weight from 80 to 100 kDa.
  - 7. The modified enzyme according to any of claims 1 to 6, wherein the polymeric molecules have a molecule weight between 1
- $^{30}$  and  $^{35}$  kDa, such as between 4 to 25 kDa, preferably 6 to 25 kDa, especially or 8 to 20 kDa.
  - 8. The modified enzyme according to claims 1 to 7, wherein the polymeric molecule is selected from the group comprising a natural or synthetic homo- and heteropolymers.
- 9. The modified enzyme according to claim 8, wherein the polymeric molecule is selected from the group comprising synthetic polymeric molecules including Branched PEGs, poly-vinyl alcohol (PVA), poly-carboxyl acids, poly-(vinylpyrolidone) and poly-D,L-amino acids.

- 10. The modified enzyme according to claim 8, wherein the polymeric molecule is selected from the group comprising natural occurring polymeric molecules including dextrans, including carboxymethyl-dextrans, and celluloses such as methylcellulose, carboxymethylcellulose, ethylcellulose, hydroxyethylcellulose, hydroxyethylcellulose, hydroxypropylcellulose, and hydrolysates of chitosan, starches, such as hydroxyethyl-starches, hydroxypropyl-starches, glycogen, agarose, guar gum, inulin, pullulans, xanthan gums, carrageenan, pectin and alginic acid.
- 10 11. The modified enzyme according to any of claims 1 to 10, wherein the enzyme is coupled to one or more of the following groups on the activated polymer: amino, hydroxyl, thiol, carboxyl, aldehyde or sulfydryl.
- 12. The modified enzyme according to any of claims 1 to 11, 15 wherein the polymeric molecules are coupled to the enzyme via a linker, such as a triazine ring.
  - 13. The modified enzyme according to any of claims 1 to 12, wherein the enzyme is of microbial origin, such as bacterial, filamentous fungus or yeast origin.
- 20 14. The modified enzyme according to any of claims 1 to 13, wherein the enzyme is a hydrolase, including proteases, such as subtilisins, and lipase.
  - 15. The modified enzyme according to claim 14, wherein the parent protease is selected from the group including PD498, Savinase®,
- 25 ProteinaseK, ProteinaseK Thermitase, Subtilisin DY, Lion Y, Alcalase®, ProteinaseT and JA16.
  - 16. The modified enzyme according to claim 16, wherein the enzyme is PD498 shown in SEQ ID NO. 1, or the subtilisin type protease Subtilisin DY shown in SEQ ID No 3, or Lion Y shown in SEQ ID No.

30 4.

- 17. The modified enzyme according to any of claims 1 to 13, wherein the enzyme is an Oxidoreductase, including laccases and Superoxide dismutase.
- 18. The modified enzyme according to any of claims 1 to 17, 35 wherein the polymeric molecules are coupled to the enzyme through an amino group (-NH<sub>2</sub>) positioned on the surface of the enzyme.
  - 19. The modified enzyme according to claim 18, wherein the polymeric molecules are coupled to the enzyme at the N-terminal

amino group or Lysine residues positioned on the surface of the enzyme.

- 20. The modified enzyme according to claims 1 to 19, wherein the polymeric molecule(s) is(are) coupled to the enzyme more than 5 Å, preferably 10 Å from the active site of the enzyme.
  - 21. A skin care composition comprising a modified enzyme according to any of claims 1 to 20 and further ingredients known to be used in skin care products.
- 22. A skin care product comprising a skin care composition according to claim 21, wherein the product is selected from the group of soap, cosmetics, skin creams, skin milk, skin lotion, skin gel, cleansing cream, cleansing lotion, cleansing milk, cold cream, cream soap, make-up base, milky lotion, pack, calamine lotion, T zone essence, hand cream, essence powder, whitening powder, powder soap, cake soap, transparent soap, lip cream, lipstick, nourishing essence, creamy foundation, face powder, powder eye-shadow, powder foundation, nail polish remover, hair tonic, hair liquid, hair cream, hair gel, hair treatment, hair setting preparations, hair dyes, hair colorants, scalp treatment, shampoo, balsam, hair rinse, hair spray sun oil, sun screen, shaving foam, shaving cream, baby oil, acne care products.
- 23. The use of a modified enzyme according to any of claims 1 to 20 for reducing the sensitisation potential of skin care 25 products.

antiperspirants, insect repellents, deodorants etc.

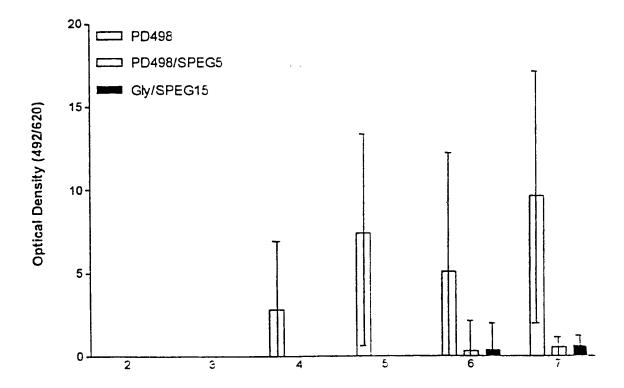


Fig. 1

Number of Immunizations

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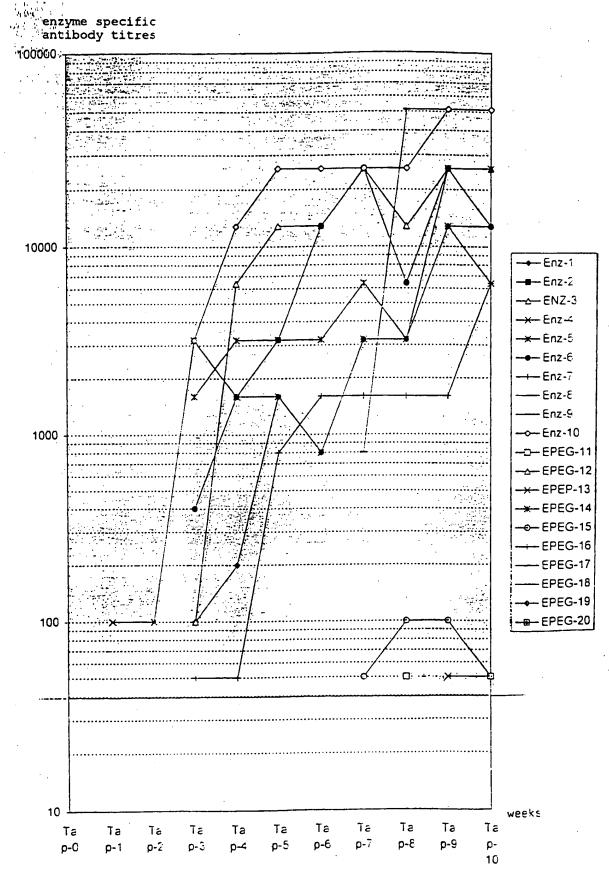


Fig. 2

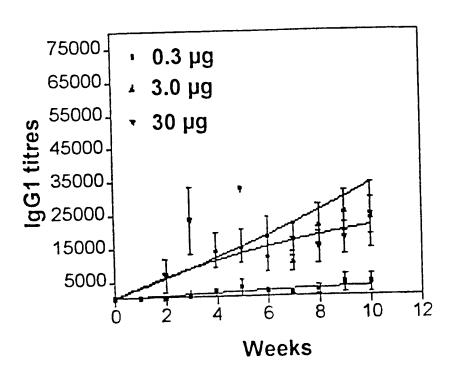


Fig. 3

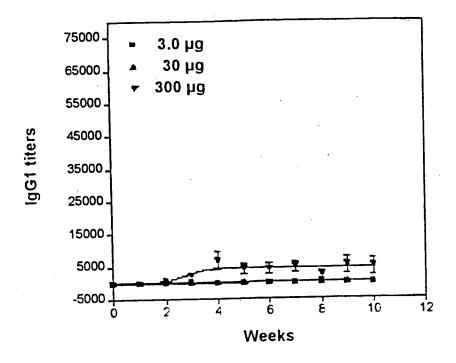


Fig. 4

## INTERNATIONAL SEARCH REPORT

Name and mailing address of the ISA/

Day EDEE C 400 40 CTOCKHOLA

Swedish Patent Office

International application No.

PCT/DK 98/00015

## A. CLASSIFICATION OF SUBJECT MATTER IPC6: C12N 9/96, C12N 11/08, C07K 17/08, A61K 7/48 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) IPC6: A61K, C12N, C07K Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched SE, DK, FI, NO classes as above Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) WPI, BIOSIS, DBA, MEDLINE C. DOCUMENTS CONSIDERED TO BE RELEVANT Relevant to claim No. Citation of document, with indication, where appropriate, of the relevant passages Category\* 1-23 WO 9640792 Al (NOVO NORDISK A/S), 19 December 1996 Х (19.12.96), page 12, line 21 - line 25; page 16, line 3 - line 4; page 16, line 16 - line 23 WO 9617929 A1 (NOVO NORDISK A/S), 13 June 1996 1-23 X (13.06.96)WO 9730148 A1 (NOVO NORDISK A/S), 21 August 1997 1-23 P,X (21.08.97)See patent family annex. Further documents are listed in the continuation of Box C. later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention Special categories of cited documents: document defining the general state of the art which is not considered to be of particular relevance "X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive ertier document but published on or after the international filing date document which may throw doubts on priority claim(s) or which is step when the document is taken alone cited to establish the publication date of another citation or other document of particular relevance: the claimed invention cannot be special reason (as specified) considered to involve an inventive step when the document is combined with one or more other such documents, such combination document referring to an oral disclosure, use, exhibition or other being obvious to a person skilled in the art document published prior to the international filing date but later than "&" document member of the same patent family the priority date claimed Date of mailing of the international search report Date of the actual completion of the international search 29 -04- 1998 <u> 17 April 1998</u> Authorized officer

Dakindali Andamana

## INTERNATIONAL SEARCH REPORT

Information on patent family members

02/04/98

International application No.
PCT/DK 98/00015

	tent document in search repor	·t	Publication date		Patent family member(s)		Publication date
10	9640792	A1	19/12/96	AU	5893796	A	30/12/96
40	9617929	A1	13/06/96	AU	4114496	A	26/06/96
				CA	2206852	A	13/06/96
				EP	0796324	A	24/09/97
				FI	972443	A	09/06/97
MO 	9730148	A1	21/08/97	AU	1540697	Α	02/09/97

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